POSITAL

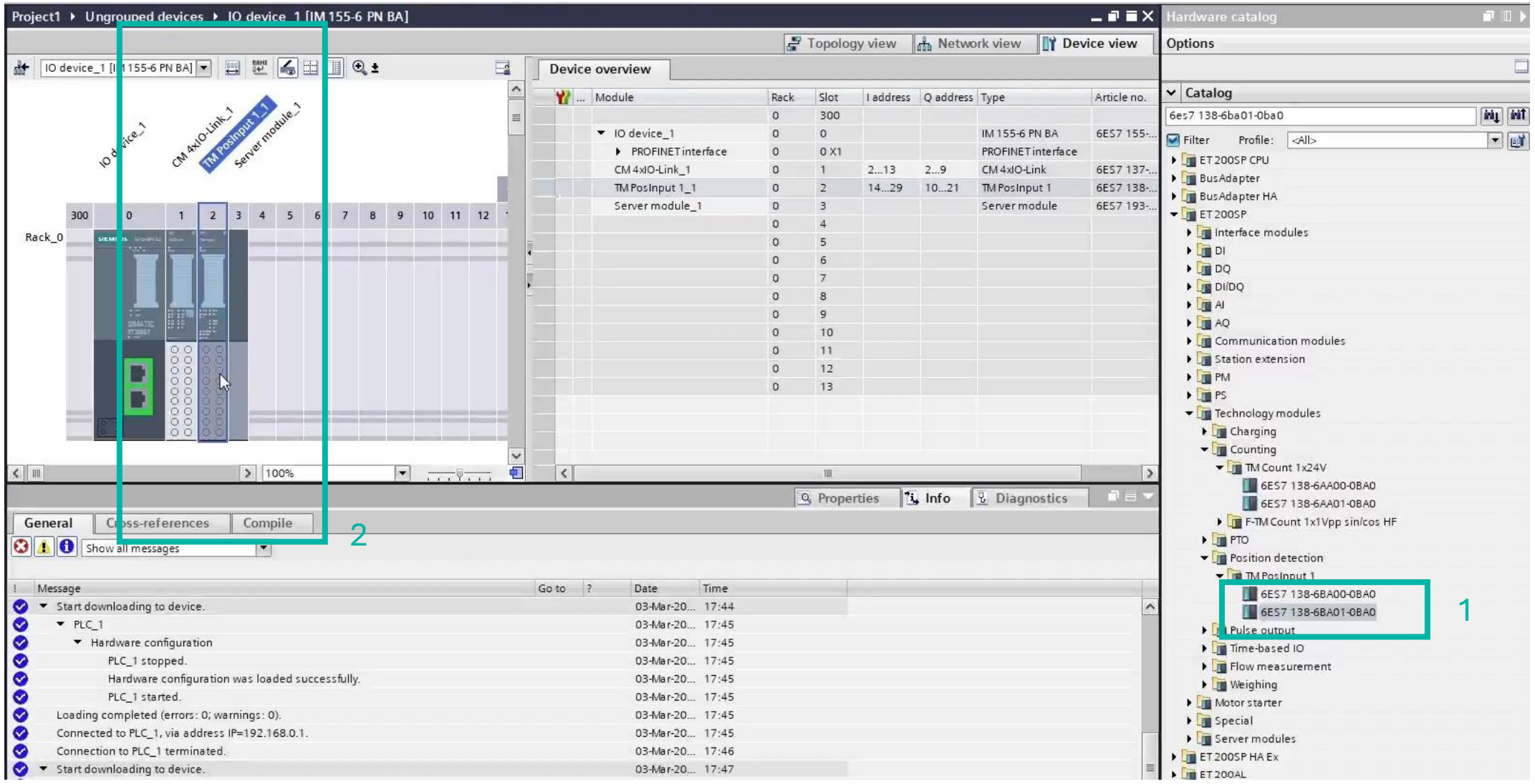
IXARC ABSOLUTE ENCODER WITH SSI INTERFACE
QUICKSTART INSTRUCTIONS

Equipment List

- Siemens PLC: S7-1200 1215C DC/DC/DC, 6ES7138-6BA01-0BA0
- Engineering Tool: TIA Portal Professional
- Posital Encoder: UCD-S101B-1213-L100-PRQ

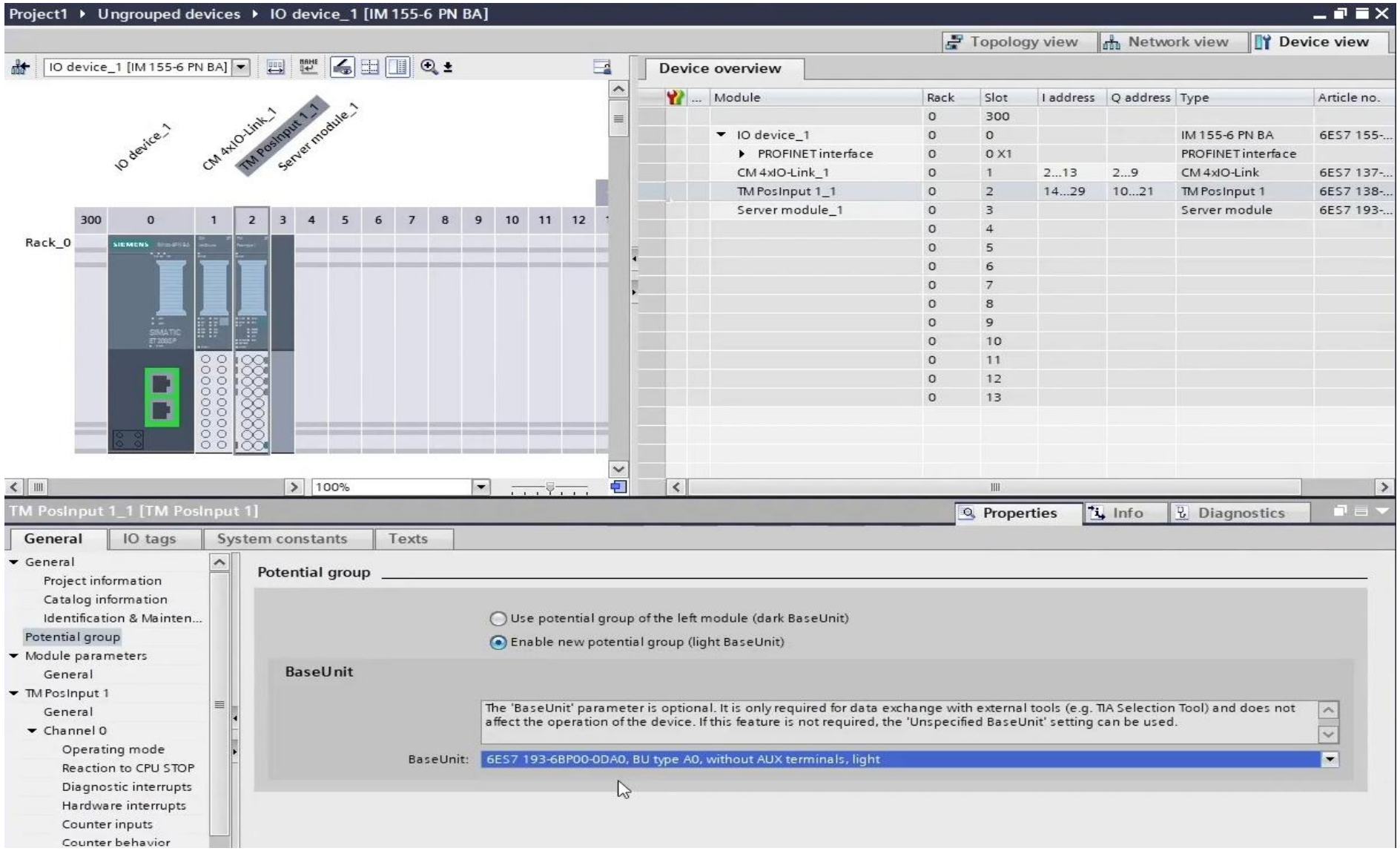
Add the Devices

- Search the PLC in the catalog and drag and drop it in the project.



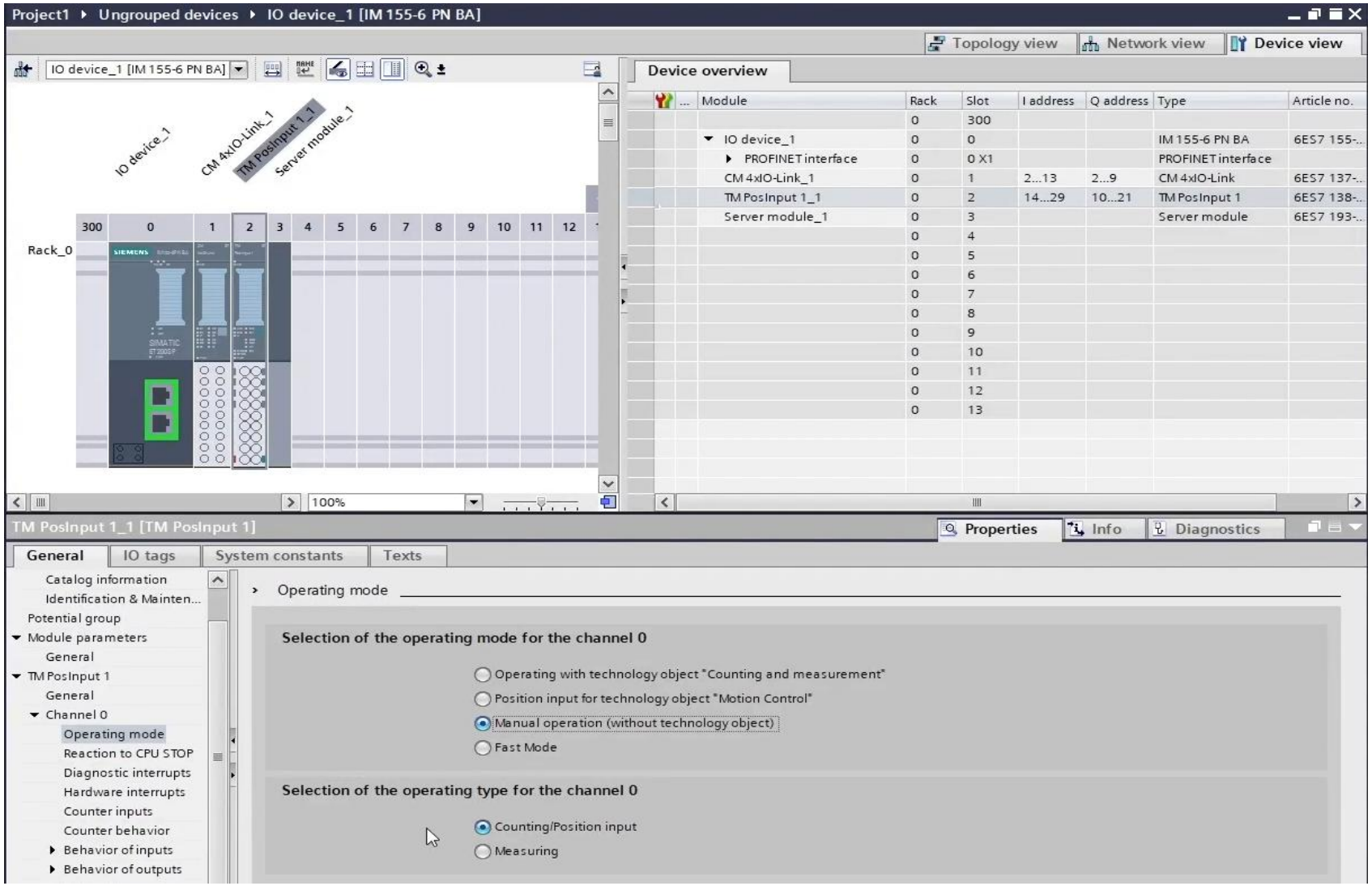
Commissioning

- Settings



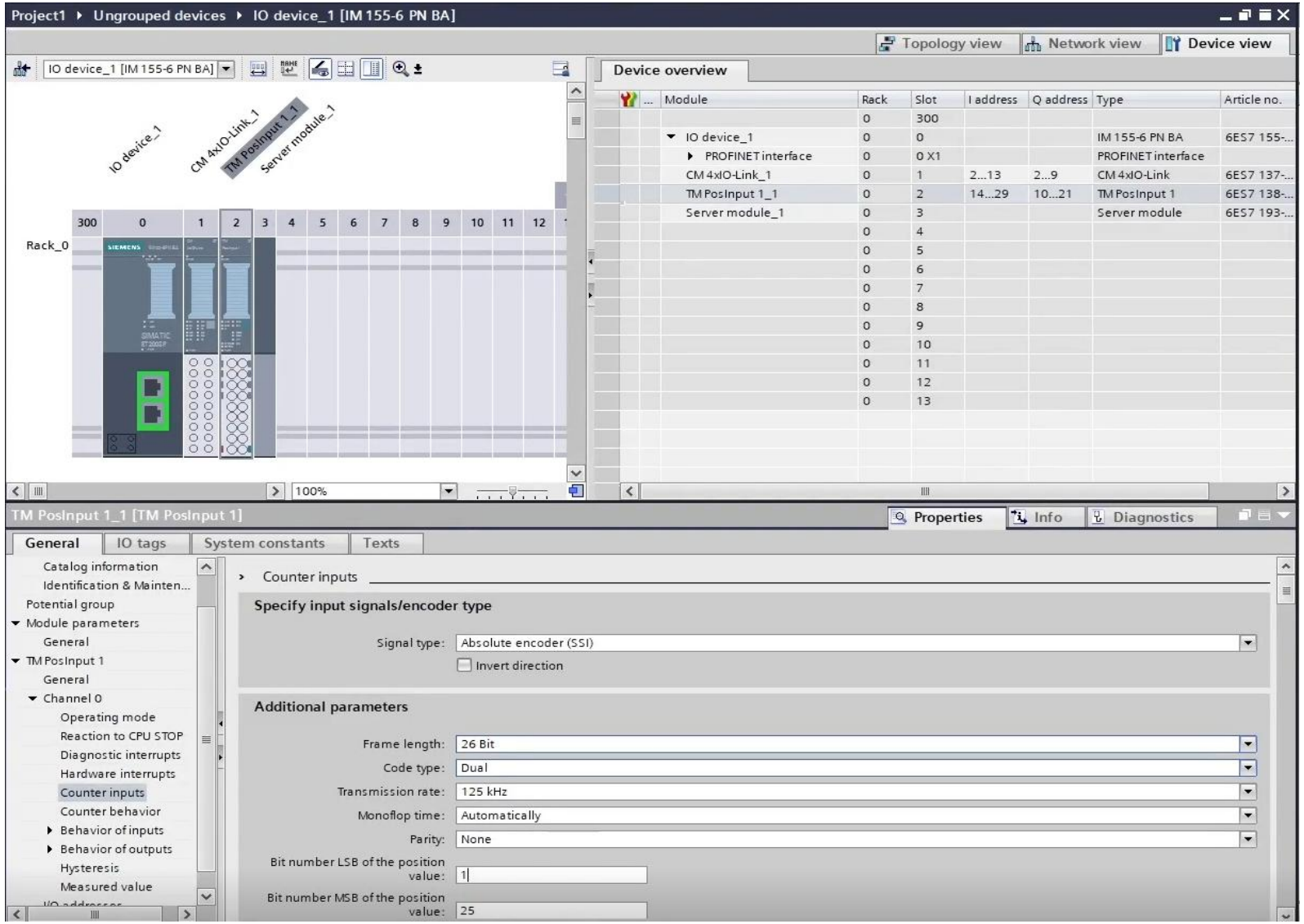
Commissioning

- Settings



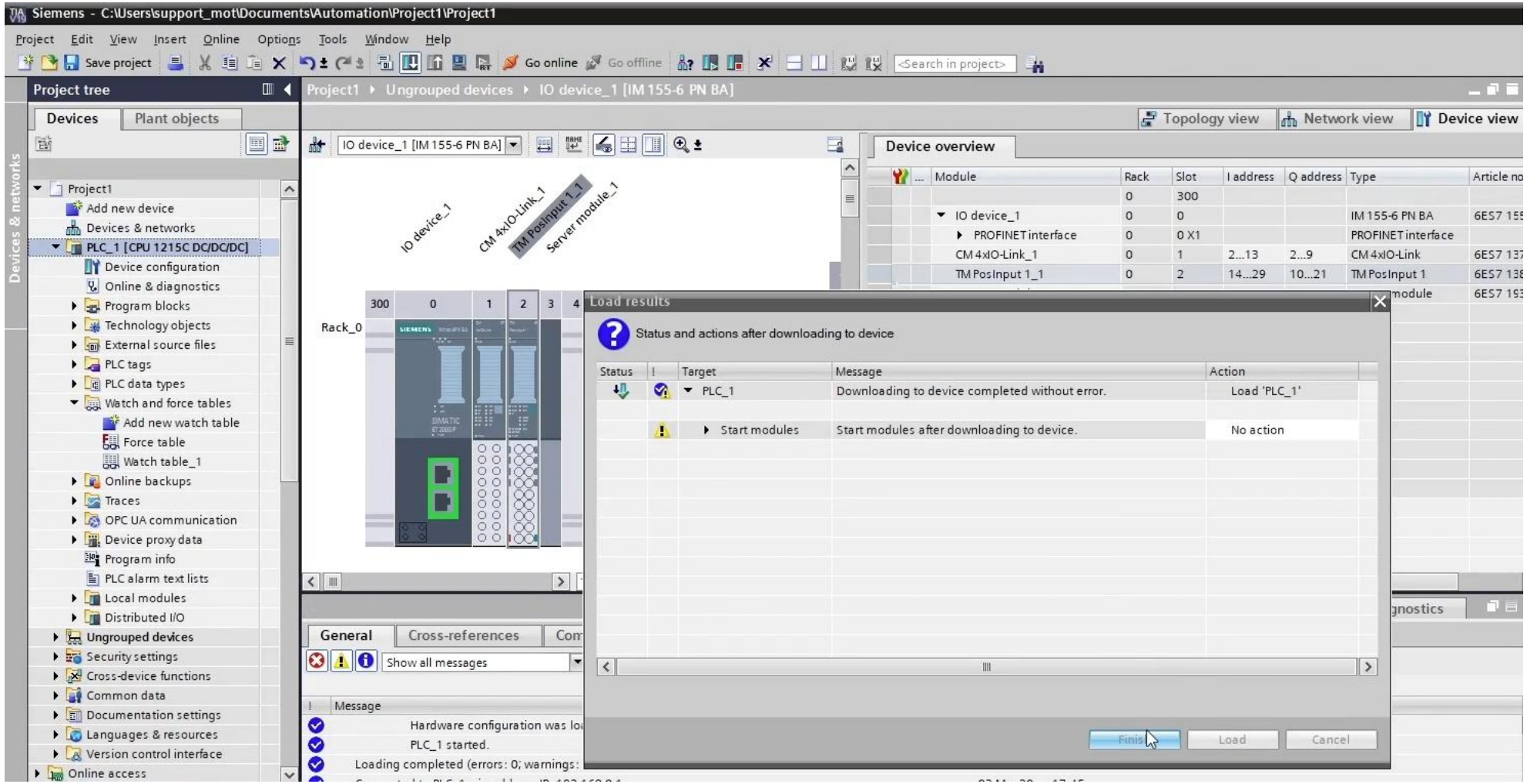
Commissioning

- Settings



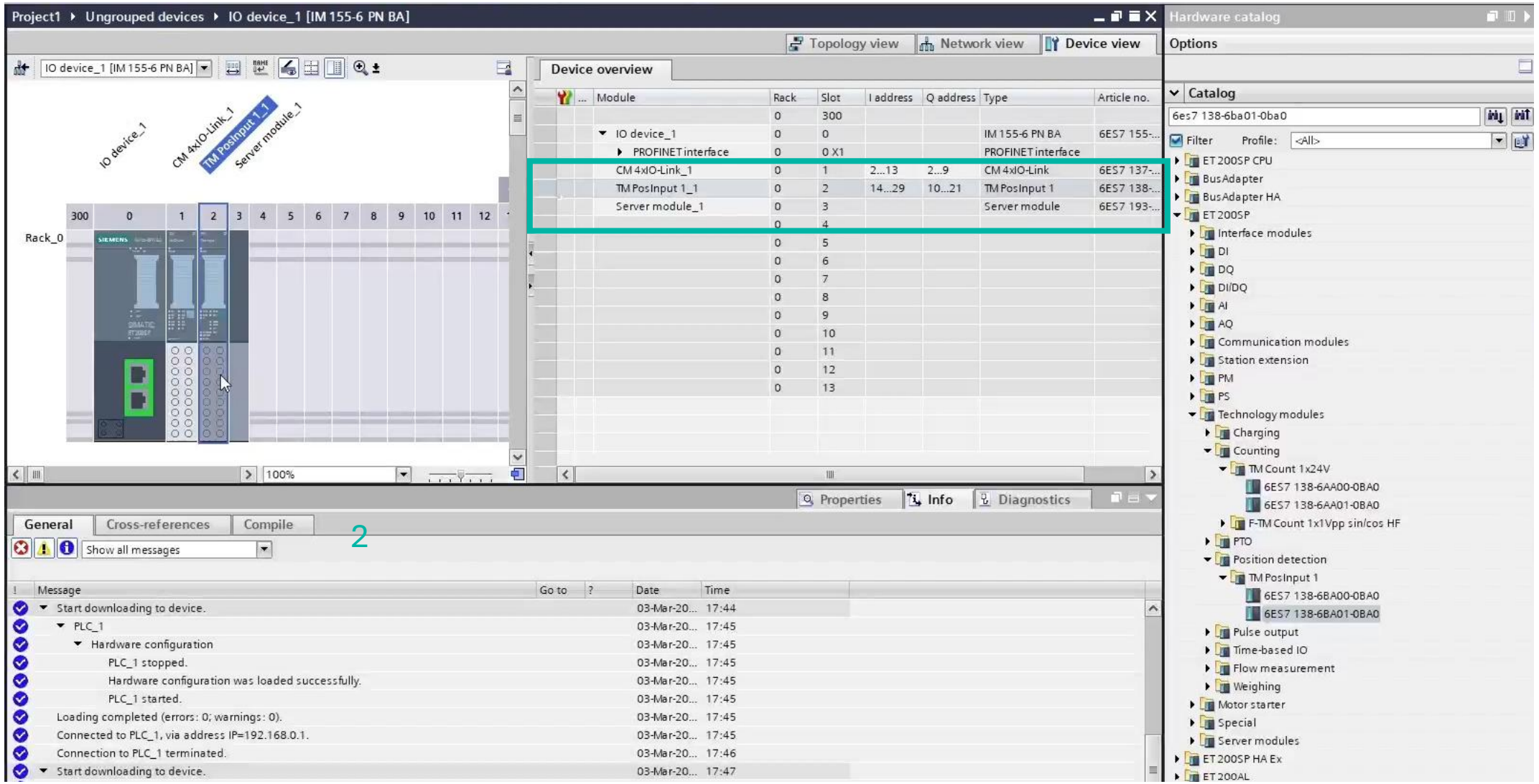
Commissioning

- Download



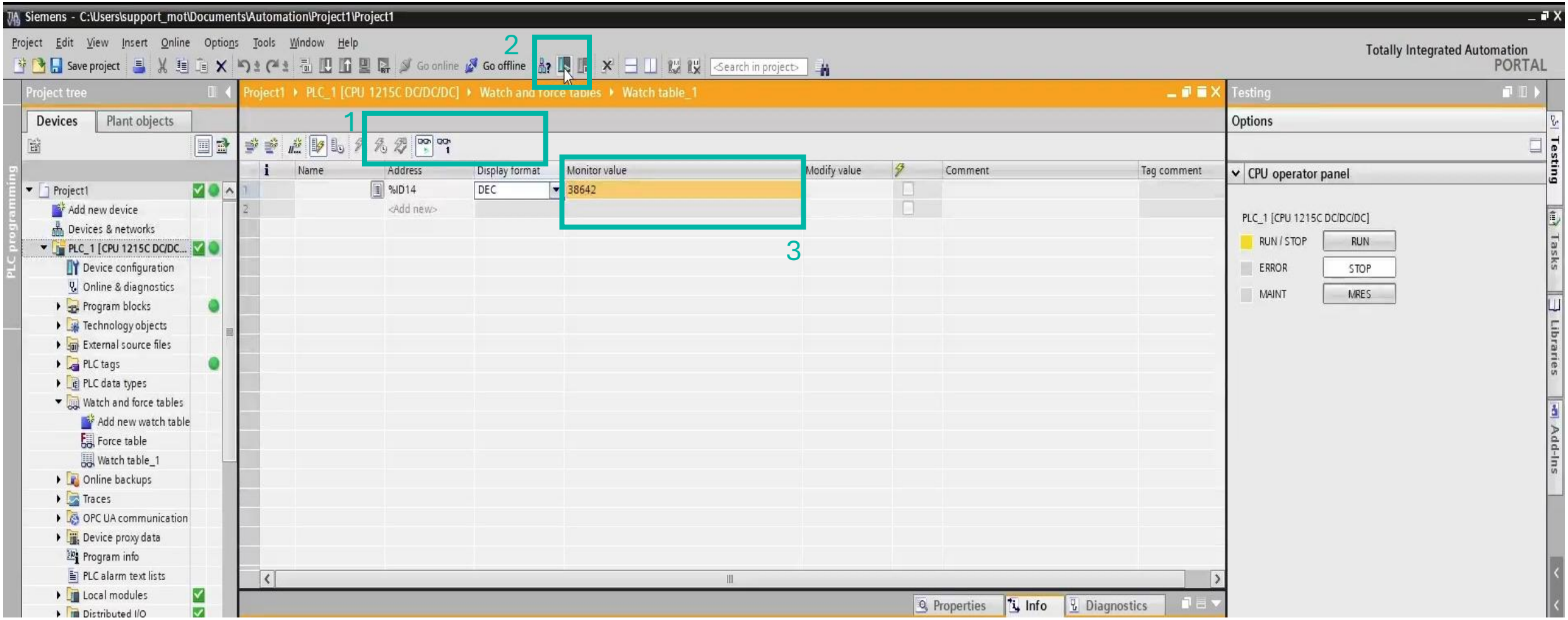
Add the Devices

- Check the I/O addresses



Commissioning

- Position Value - click on “Monitor All” and “Run the CPU”. Position Value is available on Address ID14



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